

MAXIMIZED PRODUCTIVITY FOR PBDE, DIOXIN AND PCB ANALYSIS USING DUALDATA MODE WITH MAGNETIC SECTOR GC-HRMS

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Introduction

Magnetic Sector High Resolution GC/MS is the golden standard for high sensitivity analysis of Dioxins and other POPs. Already for decades it has been proving its proficiency in this field of analysis and thus became the established analysis technique available nowadays in leading Dioxin laboratories throughout the world.

Flexibility: Added to the intrinsic high sensitivity and robustness of a Magnetic Sector High Resolution Mass Spectrometer the attachment of 2 GCs to one single MS strongly increases its flexibility allowing for the maximum exploitation and optimum adaptation to laboratory application requirements of this high performance detection device. Dual column adapters enable the installation of 2 columns within one single GC. In combination with a dual GC setup 2, 3 or a maximum of 4 columns can thus be connected to one single mass spectrometer. In this way the analytical system can be constantly prepared to perform different applications like PCDD/F, PCBs, PBDEs, etc. changing automatically between columns within a measurement sequence. In another approach latest technical developments based on a dual GC configuration enable to strongly increase sample throughput.

Productivity: For all gas chromatographic analyses a certain amount of 'dead' time is an intrinsic part of the measurement. The dead time is the time before the first relevant peak is detected and after the last relevant peak elutes. Accordingly this dead time does not contain relevant analytical information and thus can be seen as wasted time. (see Figure 1)

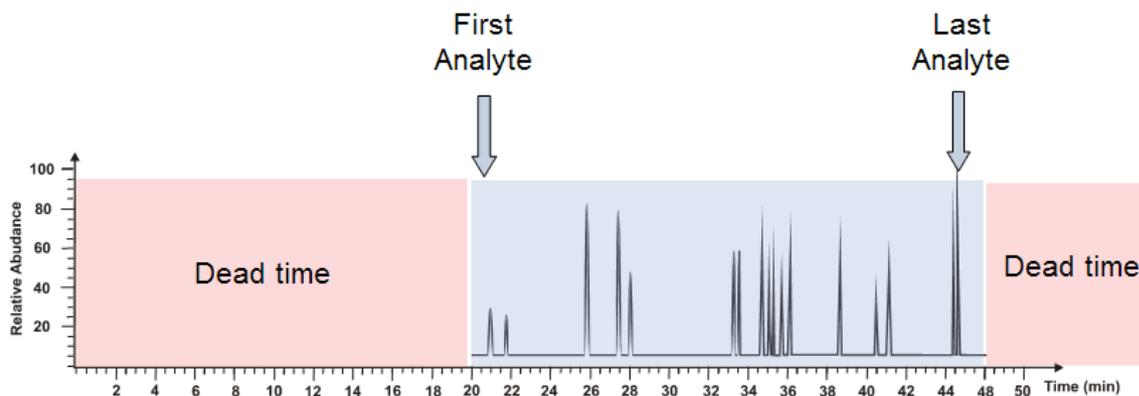


Figure 1. Illustration of waste 'dead' time during a GCMS analysis

Dioxin analyses are typically conducted using 60 m columns that result in run times of 50-60 minutes. The dead time for such analyses can be 20-30 minutes per sample. Over a sample sequence this dead time equates to several hours per day that the average mass spectrometer is effectively idle. The chromatographic dead time can be almost eliminated by performing alternate staggered injections using two GCs coupled to a single mass spectrometer (Figure 2).

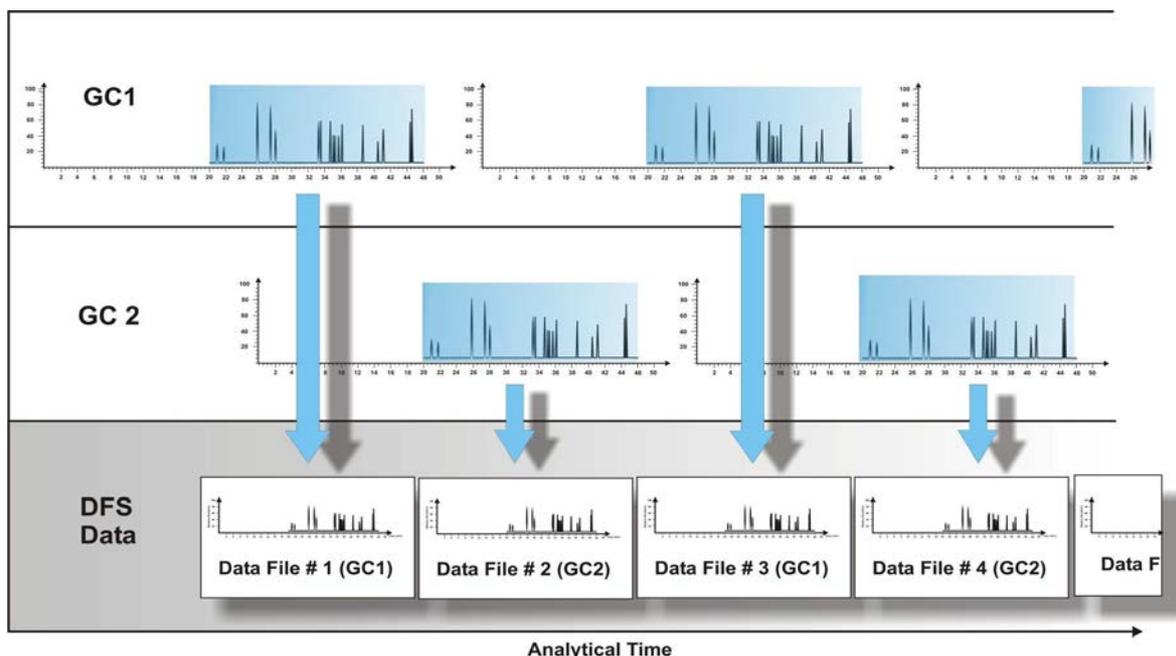


Figure 2. Timescale of a staggered injection sequence using a two GC, single MS configuration.

Depending on the ratio between dead time and acquisition time sample throughput can theoretically be doubled. This approach can be used for any type of GCMS application including combinations of different applications like e.g. Dioxins with PBDEs etc.

To realize a staggered injection sequence a hardware modification inside each GC needs to be implemented. This modification needs to ensure that only the flow of one analytical column at a time is guided into the ion source of the mass spectrometer. Therefore a time controlled dynamic flow switching system was developed using a proprietary microfluidic channel device (MCD) to switch flow between vacuum purge and MS.

The device, Figure 3, was able to successfully handle the rigors of high throughput POPs analysis, without compromise on sensitivity, chromatography or robustness.

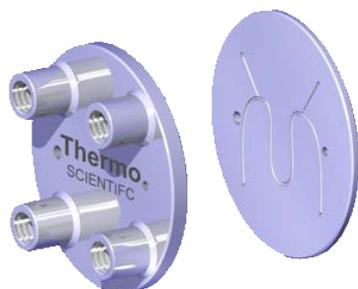


Figure 3. Proprietary microfluidic channel device (MCD)

Materials and methods

The Thermo Scientific™ DualData XL system comprised of:

- New DualData XL modular Hardware

- New Thermo Scientific DFS™ DualData XL software.
- New computer controllable makeup gas module.
- Two Thermo Scientific Trace 1310 GCs
- A single Thermo Scientific DFS™ magnetic sector mass spectrometer
- Thermo Scientific TriPlus™ RSH auto sampler

A time controlled dynamic flow switching system was developed and implemented into each GC.

With this system the flow of the analytical column can be either directed into the mass spectrometer for detection or into a vacuum purge line. A computer controllable helium gas supply was used as makeup gas which compensates the flow into the MS when the analytical column flow is guided into the service vacuum. Helium and vacuum lines were controlled by switching valves mounted in a GC module. All restrictions and connections inside the GC oven are implemented on a miniaturized MCD.

Timing control for all sequence events are automatically calculated by the software based on the application experiment method file. Each data file contained the full information of instrument parameters of the GC, HRMS and auto-sampler. The retention time of the acquired data is synchronized with the GC run time.

Analysis of Dioxins, PCBs and PBDEs were tested using both standards and sample extracts under regulated analysis conditions; such as EPA 1613 B for Dioxin analysis¹. Also combinations of different applications per GC were performed.

Results and discussion:

During hardware development the primary focus was to ensure robustness, ease of use and analytical performance of the DualData XL system. The concept was proven by numerous experiments and again validated in full production dioxin analysis using thousands of samples at leading contract laboratories. The system as described here was tested to be able to cut out even high concentrated standards and demonstrated to work in routine with large injection volumes of 10 µL and higher. Even with large injection volumes, no solvent was found to reach the mass spectrometer, proving the 100% performance of the MCD device to switch column flow to vacuum. This gives absolute assurance that peaks from only one GC at any given point of time can reach the MS for detection.

Using the new MCD wafer resulted in many benefits compared to previous approaches with different flow switching hardware:

- **Low thermal mass** – enabling exceptional chromatography even for high boiling analytes such as BFRs
- **Exceptionally low dead volume** – giving chromatography indistinguishable from a standard GC experiment
- **Fewer unions** – enhancing robustness, minimizing leaks and simplifying operation and handling.
- **Simple unions** – making the system easier to install and maintain, to maximize your productivity.
- **Special inert coating** - increasing the robustness and longevity of the unions when compared to previous 'T' connectors.
- **Column fitting tool** - to ensure simple low dead volume column installation without requirement of complex alignment.
- **Helium flow restrictors** are now implemented within the wafer. This precision milled channels deliver perfect flow restriction and the MCDs are practically unbreakable, unlike conventional capillary flow restrictors.

Chromatograms with and without this wafer are practically undistinguishable from one another in terms of peak shape or sensitivity. The Thermo Scientific DualData XL acquisition option can be used for different POPs analyses applications such as Dioxins, PCBs or PBDEs. Also a combination of different applications per GC is possible.

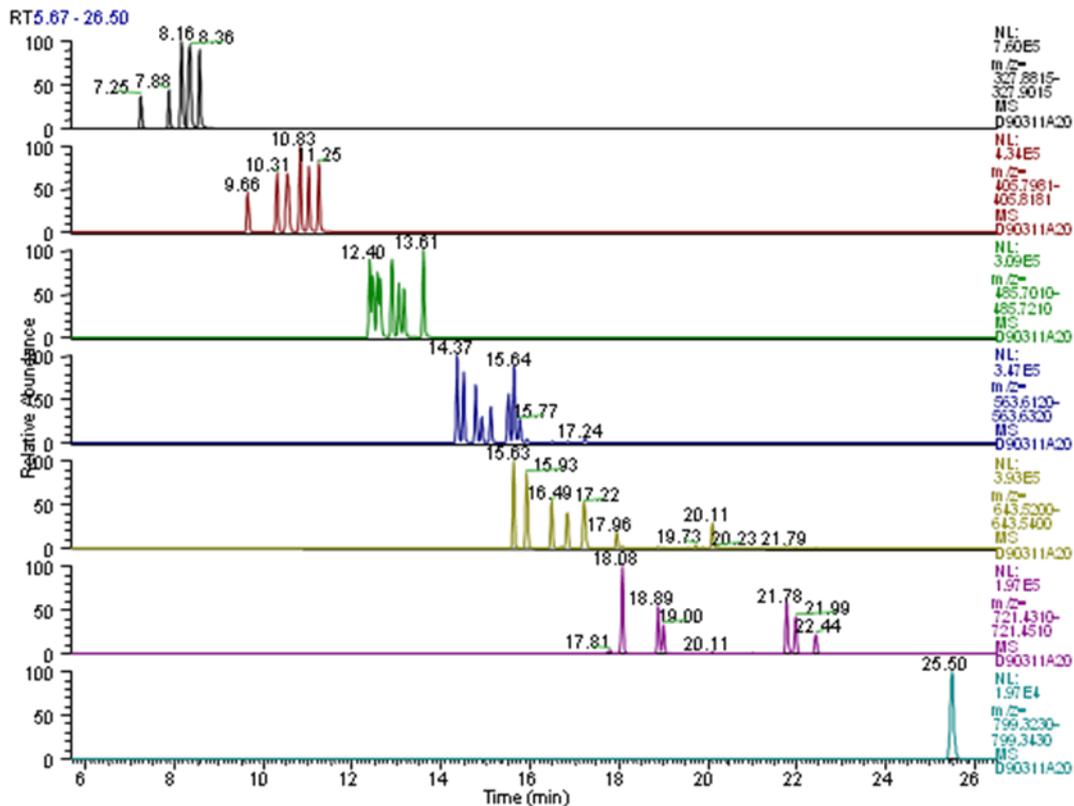


Figure 4. PBDE Chromatogram using DFS DualData XL.

Latest developments for DualData technology based on magnetic Sector MS provides a solution for maximum productivity in terms of number of samples analyzed per time.

References:

1. Method 1613 Rev.B, Tetra- through Octa-Chlorinated Dioxins and Furans by Isotope Dilution HRGC/HRMS, (1994); U.S. Environmental Protection Agency, Office of Water Engineering and Analysis Division, Washington